Fibre drums

**Type 1-5 & 1-6** – with cardboard closing ring and stapled bottom

**Type 2-5 & 2-6** – with galvanised closing ring and stapled bottom

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**Economical and robust packaging that provides optimal protection for products from the chemical industry and the pharmaceutical and food industries.**

Greif’s wide range of fibre drums fulfill most of the requirements specified for the packaging of chemical, pharmaceutical, glue, and food products. An established and tested design, combined with the latest production technology ensures that a fibre drum specifically from Greif delivers optimal protection for both dangerous and non-dangerous products.

Fibre drums are especially suitable for dry products in powder and granulated form, but are also, combined with PE- or aluminium-lining, used to a large degree for semi-wet/viscous products.

- Greif’s fibre drums have also numerous other specific applications, e.g. export packaging for wire and plastic film, for the packaging of various types of round items, for internal storage/transport of raw materials or semi-finished products, or as combined shipping packaging and sales display.

- Environmentally, Greif’s fibre drums are absolutely neutral, no corrosion, hygienic and easy to clean in combination with PE- or Aluminium-lining. They can be reused, are constructed with recyclable materials (can be delivered with „RESY“ labelling) and can be burnt risk free.

- Greif’s fibre drums have a low tare weight, are stackable, are applicable for all types of transport (where relevant with UN type-approval) can be adapted to both pallets and containers, are delivered on short notice whatever the amount and can be developed to suit individual requirements.

**Fibre drums – robust packaging with unlimited possibilities:**

- Approved drums for storage and transport of both dangerous and non-dangerous goods.

- Easy to handle and stack.

- Can be released and reused.

- A large choice of diameters and capacities.

- A drum that suits your needs and requirements.
Fibre drums

**Type 1-5 & 1-6** – with cardboard closing ring and stapled bottom

**Type 2-5 & 2-6** – with galvanised closing ring and stapled bottom

### Standard Greif specifications

#### Capacity and standard diameter/mm

<table>
<thead>
<tr>
<th>Capacity</th>
<th>Standard Diameter/mm</th>
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</thead>
<tbody>
<tr>
<td>1 litre up to 1100 litres</td>
<td>Ø: 250, 350, 400, 450, 500, 560, 570, 650, 750 and 1000 mm.</td>
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<tr>
<td>5 litres up to 350 litres</td>
<td>Ø: 250, 350, 400, 450, 500, 560 and 570 mm.</td>
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</tbody>
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#### Closing system

The fibre drum is closed with a galvanised closing ring which can be sealed with a split pin; the drum can therefore be opened and closed repeatedly trouble free. Alternatively the drum can be closed with a cardboard ring.

**Type 1-5 & 1-6**

- The lid is fastened to the drum cylinder with a cardboard ring.
- **Bottom 5:** Pressed bottom without bead with a strong shock-cardboard ring stapled to the drum cylinder.
- **Bottom 6:** Bottom and bead with a strong shock-cardboard ring stapled to the drum cylinder.

**Type 2-5 & 2-6**

- The lid is fastened to the drum cylinder with a galvanised closing ring. Sealable locking split pins (galvanised or plastic) can be delivered additionally.

#### Construction

- **Body:** Convolutely wound brown kraftliner glued with water repellent glue.
- **Lid and bottom:** MDF, hardboard laminated fibre-board or ply-board, 5-10 mm thick. The lid is supplied with an Ø 25 x 3 mm nickel opening ring.
- **Height:** Depending on diameter - max. height is between 1000 - 1500 mm.
- **Thickness:** 7-12 layer kraftliner - corresponding to 2.5-5.0 mm.

#### Internal lining

FDA approved PE or aluminium lining - flat, cube or pillow with or without filling/emptying bung. Adapted to the individual drums volume. See the standard range table at www.greif.dk.

#### Exterior paints and decorations

Fibre drums can be supplied with full-sized print or label.